

C.U.SHAH UNIVERSITY

Winter Examination-2019

Subject Name : Mechanical Measurement & Metrology

Subject Code : 4TE04MMM1

Branch: B.Tech (Mechanical)

Semester: 4

Date: 24/09/2019

Time: 02:30 To 05:30

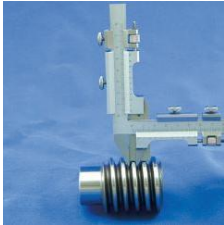
Marks: 70

Instructions:

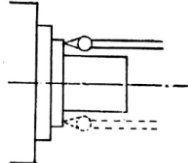
- (1) Use of Programmable calculator & any other electronic instrument is prohibited.
- (2) Instructions written on main answer book are strictly to be obeyed.
- (3) Draw neat diagrams and figures (if necessary) at right places.
- (4) Assume suitable data if needed.

Q-1

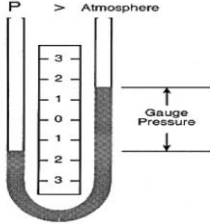
Attempt the following questions:

- | | | |
|-----------|--|---|
| a) | Define the term "Range". | 2 |
| b) | What is Metrology? | 2 |
| c) | What is the main function of surface plate? | 2 |
| d) | Write the mathematical equation for linearity. | 1 |
| e) | Give full form of NPL. | 1 |
| f) |  | 1 |

Above figure indicates measurement of _____.

- | | | |
|-----------|---|---|
| g) | Permissible variation in size or dimension is called _____. | 1 |
| h) |  | 1 |

Which alignment test is this?

- | | | |
|-----------|---|---|
| i) | Draw only Bellow type actuating mechanism. | 1 |
| j) | 1 Pascal = _____ N/m ² | 1 |
| k) |  | 1 |

Which pressure is represented by the above figure? Positive or Negative?



Attempt any four questions from Que. 2 to Que. 8.

- Q-2** (a) Define the term “error”. What are the main causes due to which systematic errors occur? 7
(b) Draw and discuss the working of Type – A vernier caliper with neat sketch. 7
Set the following readings using 0.02 mm caliper.
(i) 30.80 mm (ii) 45.90 mm
- Q-3** (a) Draw and discuss the construction and working of Dead weight pressure gauge tester. 7
(b) Draw and explain the construction and working of Hot wire anemometer. 7
- Q-4** (a) Discuss the applications of Sine bar with neat sketches. 7
(b) Stating a suitable example explain the working of Angle gauges. 7
- Q-5** (a) Discuss the construction and working of outside micrometers. 7
(b) Compare and differentiate the line standard and end standard. 7
- Q-6** (a) Draw and discuss construction and working of Total radiation pyrometers. 7
(b) Discuss the laws of thermocouples. 7
- Q-7** Draw and discuss the working of all elements of generalized measurement system. 14
- Q-8** (a) Explain with neat sketches (i) Levelling of the lathe machine (ii) Axial slip of main spindle and true running of face of spindle nose. 7
(b) Discuss in detail the types of inputs used in measurement systems. 7

